

Date: Wednesday, 21/01/2009 1:38:35 PM  
 User: Jean-Luc Menard

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 412 SKI-FWD
<b>Job Number</b> : 45020	
<b>Estimate Number</b> : 13481	
<b>P.O. Number</b> :	<b>Part Number</b> : D37951
<b>This Issue</b> : 21/01/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : D3795 REVA
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : // <b>Type</b> : MACHINED PARTS	<b>Drawing Revision</b> : A
<b>Previous Run</b> : 40674	<b>Material</b> :
<b>Written By</b> : <u>[Signature] 09-01-21</u>	<b>Due Date</b> : 28/01/2009 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> : Est Rev:A New Issue 08-07-18 JLM Verified By:DD Est Rev:B 08-09-10 revA as per dwg (ecn 08-513) DD verified by:EC	

## Additional Product

*HAI (show only)*

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MUHMWB10	UHMW 1" Black
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**Comment:** Qty.: 6.2345 sf(s)/Unit Total: 6.2345 sf(s)

UHMW 1" Black

Batch: 110520

HB 9-1-22

①

2.0	MFG ENGINEERING	MFG ENGINEERING
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**Comment:** MFG ENGINEERING  
 Program Batch Number

*N/A [Signature]*

3.0	WATER JET	FLOW WATER JET
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HB 9-1-22

**Comment:** FLOW WATER JET  
 1-Cut as per Dwg File D3795-1 Blank

2-Deburr if necessary

4.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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**Comment:** HAAS CNC VERTICAL MACHINING #1

1- Mill as per Folio FA765 Rev: AA & Dwg D3795 Rev: A

2-Deburr per dwg D3795

*B.A 09/01/28*

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 412 SKI- FWD

Job Number: 45020

Part Number: D37951

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

*N.A*

*09/01/28*

6.0

QC8

SECOND CHECK



Comment: SECOND CHECK

*N/A*

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ENG LAB*

*09.02.02*

8.0

QC21

FINAL INSPECTION/W/O RELEASE



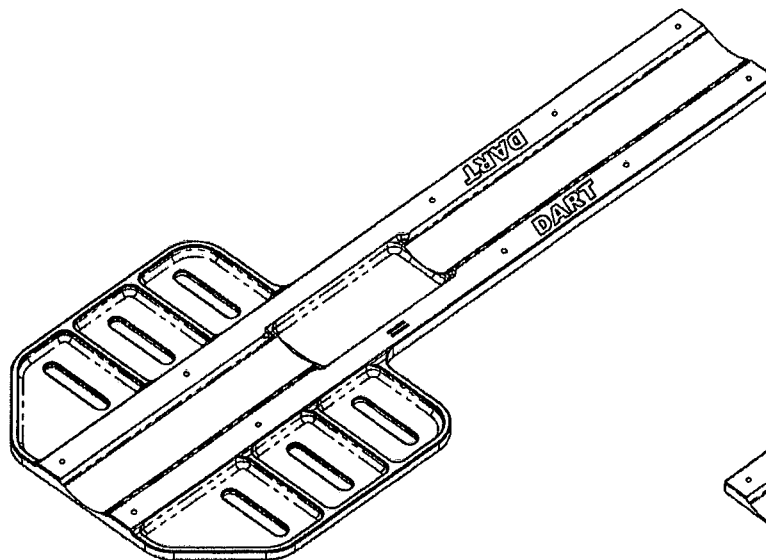
Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

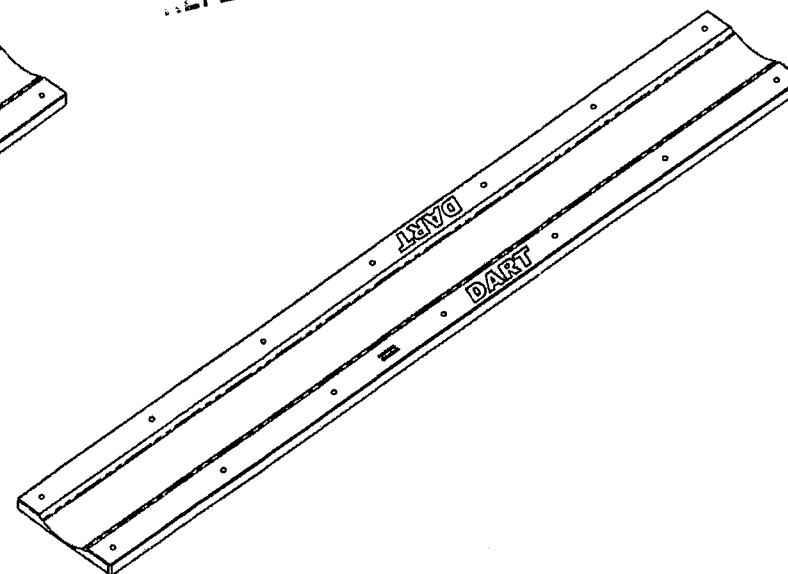


*HAI  
show only.*

*mt  
00579 09-01-30*



**D3795-1 412 SKI - FWD SECTION**



**D3795-3 412 SKI - MID SECTION**

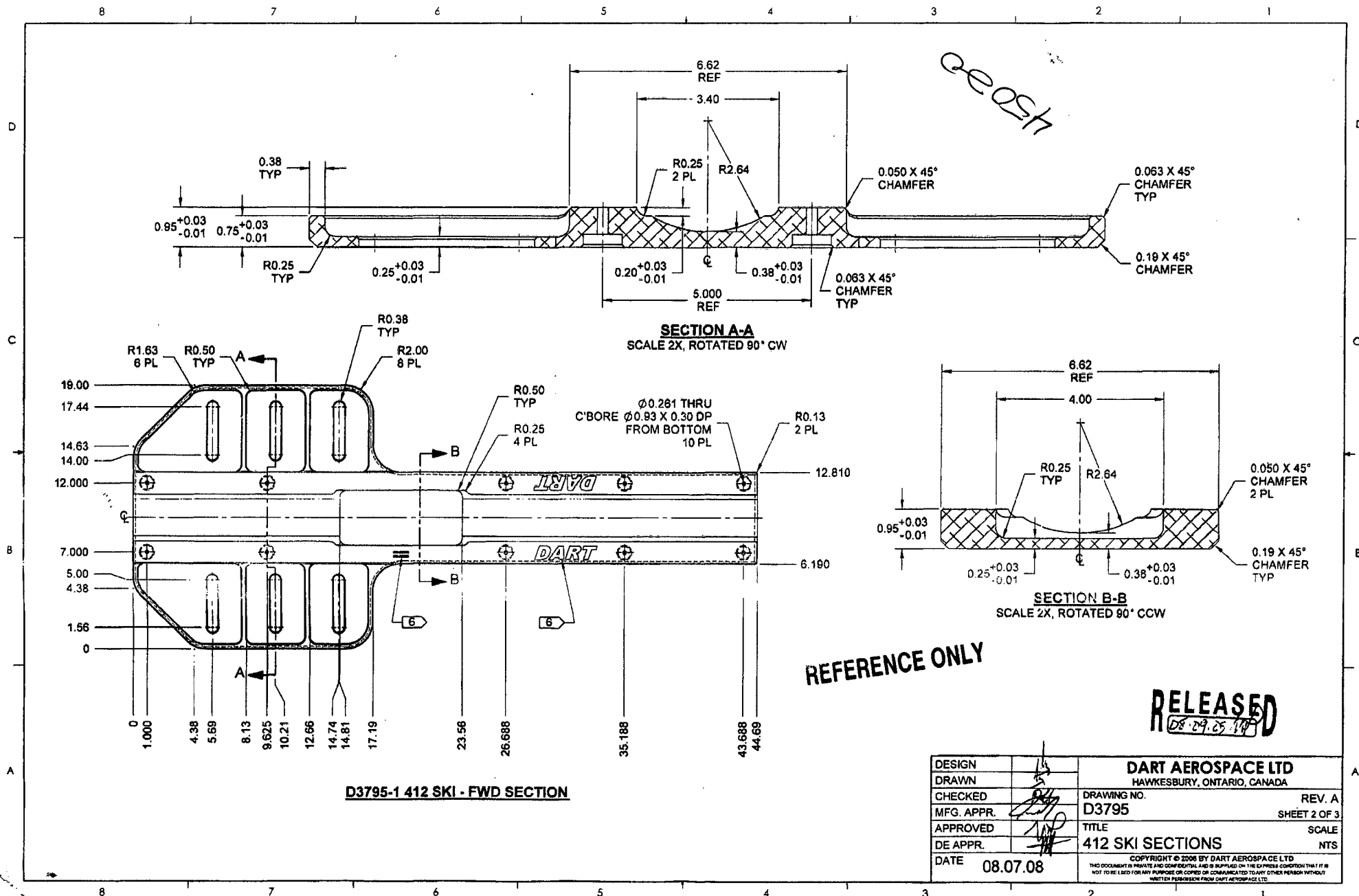
REFERENCE ONLY

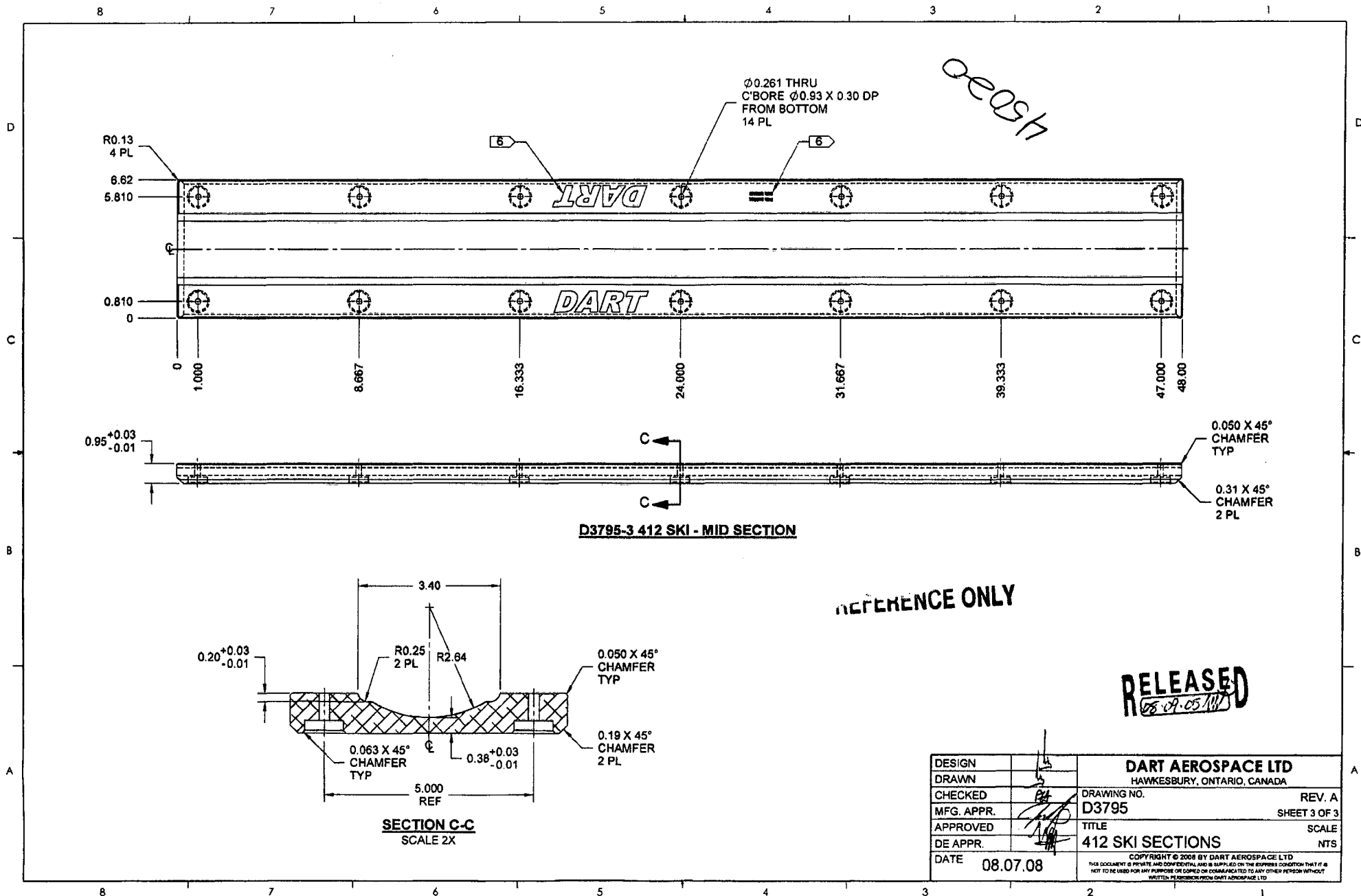
RELEASED

**NOTES:**

- 1) MATERIAL: UHMW BLACK TIVAR 1000 VIRGIN MATERIAL  
REF DART SPEC MUHMWB
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: - ENGRAVE WITH DART P/N "D3795-X" AND B/N "BXXXXX" USING 0.13 HIGH LETTERS TO MAX DEPTH OF 0.010  
- ENGRAVE WITH DART LOGO USING 1.00 HIGH LETTERS TO MAX DEPTH OF 0.012
- 7) WEIGHT: D3795-1 = 9.37 lbs  
D3795-3 = 7.87 lbs

A		NEW ISSUE		MB	08.07.08
REV.		DESCRIPTION		BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN					
CHECKED		DRAWING NO.	REV. A		
MFG. APPR.		D3795	SHEET 1 OF 3		
APPROVED		TITLE	SCALE		
DE APPR.		412 SKI SECTIONS	NTS		
DATE	08.07.08				
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REFERENCE ONLY

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05-09-05/112

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MFG. APPR.		TITLE	SHEET 3 OF 3
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